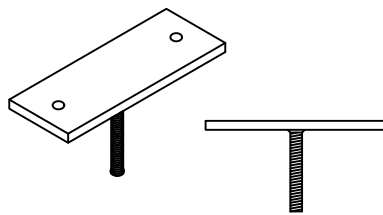


**KEY NOTES**

- 1 THE CAPACITIES AND LOADS MENTIONED IN THIS DRAWING ARE BASED ON THE LABORATORY LOAD TESTS. LOADS ARE ASSUMED TO BE APPLIED THROUGH THE THREAD CENTRALLY.
- 2 THE CAPACITIES ARE FOR THE LEVEL MASTER POST HEAD PRODUCT(S) ITSELF. OTHER ELEMENTS (SUCH AS FASTENERS AND TIMBER) ARE NOT COVERED.
- 3 THE CAPACITIES ASSUME THE EXPOSED THREAD HEIGHT <= 150mm.
- 4 UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
- 5 REFER TO THE GENERAL NOTE FOR ECCENTRICALLY LOADED CONDITIONS.
- 6 ALL TOPS ARE ABLE TO CONNECT WITH SCREW ON SHS CONNECTORS, SCREW ON CHS CONNECTORS, OR WELD ON CONNECTORS.

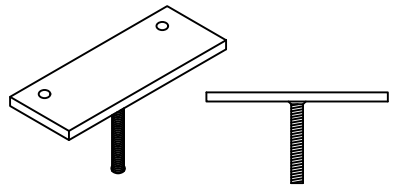
**COMPRESSION NOTE**

- 1 THE COMPRESSION CAPACITY PROVIDED IN THE PRODUCT SCHEDULE REPRESENTS THE PROOF LOAD BASED ON THE LABORATORY TESTS.
- 2 THE YIELD LOAD OF THE STUMP TOPS WITH M30 THREAD = 150kN (COMPRESSION).
- 3 IF REFERRING YIELD CAPACITY, THE DESIGN LOAD PROVIDED BY THE STRUCTURAL ENGINEERS FOR COMPARISON MUST BE FACTORED, AND COMPLIANCE WITH THE LOADS COMBINATIONS AS PER AS1170.0 - GENERAL PRINCIPLES.



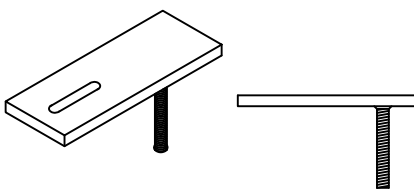
200mm x 75mm x 10mm

TYPE - STRAIGHT					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	30	130	
10	15	20			



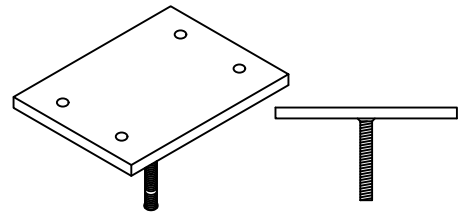
200mm x 75mm x 10mm

TYPE - STRAIGHT (OFFSET HOLES)					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	25	130	
10	13	19			



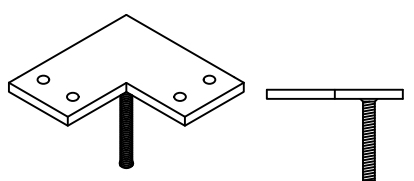
200mm x 75mm x 12mm

TYPE - END SLOTTED		
LATERAL CAPACITY (kN)	UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
N/A	7	130



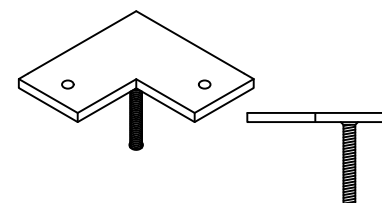
200mm x 150mm x 12mm

TYPE - STRAIGHT (4 HOLES)					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	45	130	
10	12	17			



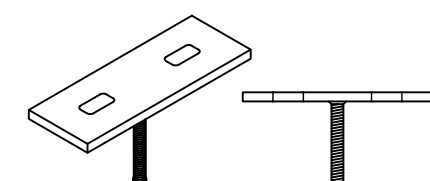
150mm x 150mm x 10mm

TYPE - CORNER (4 HOLES)					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	20	130	
9	12	15			



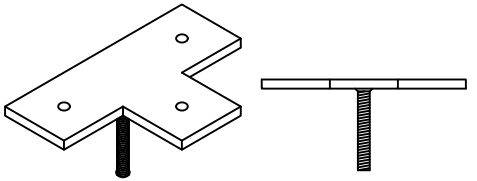
150mm x 150mm x 10mm

TYPE - CORNER					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	20	130	
9	11	15			



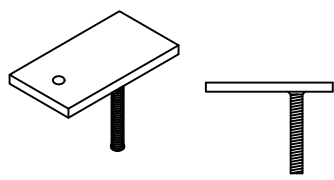
250mm x 90mm x 12mm

TYPE - STRAIGHT SLOTTED		
LATERAL CAPACITY (kN)	UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
N/A	13	130



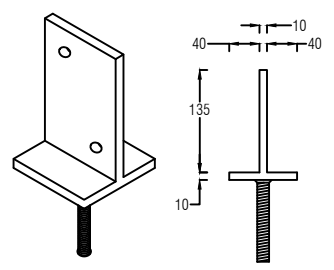
225mm x 150mm x 10mm

TYPE - TEE					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	23	130	
10	13	17			



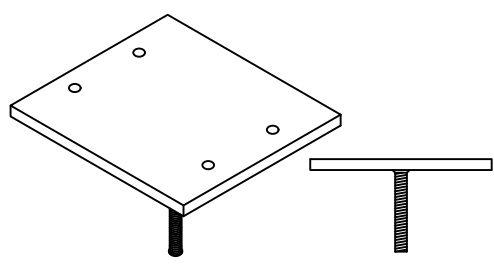
140mm x 75mm x 10mm

TYPE - END OF BEARER					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	8	130	
3.5	5	7.5			



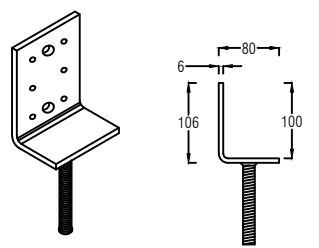
90mm x 90mm x 10mm

TYPE - VERTICAL PLATE 90					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	15	130	
12	16	21			



200mm x 220mm x 12mm

TYPE - LARGE STRAIGHT (4 HOLES)					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	50	130	
9	13	15			



106mm x 80mm x 56mm

TYPE - VERTICAL PLATE (SMALL)					
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	
150mm	100mm	50mm	10	130	
4.5	8	11			

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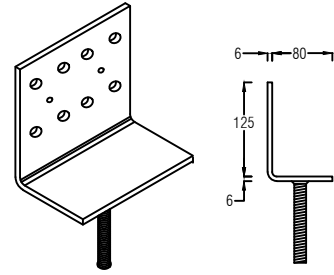
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PROJECT  
**(ADJUSTABLE) HOUSE STUMP COMPONENTS SERIES**

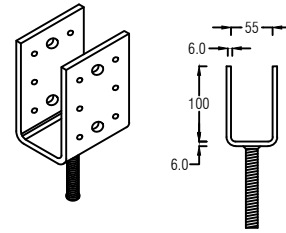
TITLE  
**ADJUSTABLE TOPS**

DRAWN	DESIGNED	DATE
-	-	AUG 2024
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N.Z.		
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PCE22471-S01	2	



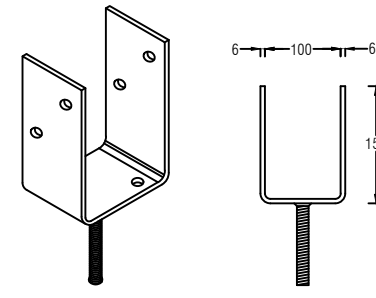
125mm x 140mm x 80mm

TYPE - VERTICAL PLATE LARGE				
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
150mm	100mm	50mm	14	130
10	14	18		



52mm x 100mm x 80mm

TYPE - VERTICAL PLATE STIRRUP				
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
150mm	100mm	50mm	30	130
12	17	21		



101mm x 155mm x 75mm

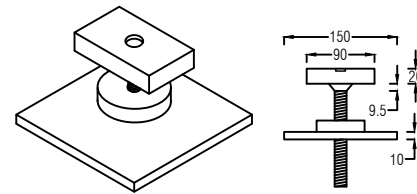
TYPE - VERTICAL PLATE STIRRUP				
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
150mm	100mm	50mm	15	130
12	17	21		

**KEY NOTES**

- 1 THE CAPACITIES AND LOADS MENTIONED IN THIS DRAWING ARE BASED ON THE LABORATORY LOAD TESTS. LOADS ARE ASSUMED TO BE APPLIED THROUGH THE THREAD CENTRALLY.
- 2 THE CAPACITIES ARE FOR THE LEVEL MASTER POST HEAD PRODUCT(S) ITSELF. OTHER ELEMENTS (SUCH AS FASTENERS AND TIMBER) ARE NOT COVERED.
- 3 THE CAPACITIES ASSUME THE EXPOSED THREAD HEIGHT = 150mm.
- 4 UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
- 5 REFER TO THE GENERAL NOTE FOR ECCENTRICALLY LOADED CONDITIONS.
- 6 ALL TOPS ARE ABLE TO CONNECT WITH SCREW ON SHS CONNECTORS, SCREW ON CHS CONNECTORS, OR WELD ON CONNECTORS.

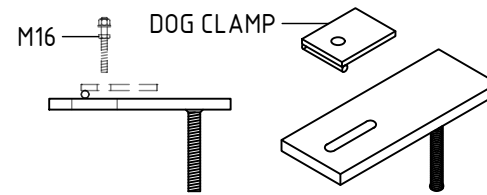
**COMPRESSION NOTE**

- 1 THE COMPRESSION CAPACITY PROVIDED IN THE PRODUCT SCHEDULE REPRESENTS THE PROOF LOAD BASED ON THE LABORATORY TESTS.
- 2 THE YIELD LOAD OF THE STUMP TOPS WITH M30 THREAD = 150kN (COMPRESSION).
- 3 IF REFERRING YIELD CAPACITY, THE DESIGN LOAD PROVIDED BY THE STRUCTURAL ENGINEERS FOR COMPARISON MUST BE FACTORED, AND COMPLIANCE WITH THE LOADS COMBINATIONS AS PER AS1170.0 - GENERAL PRINCIPLES.



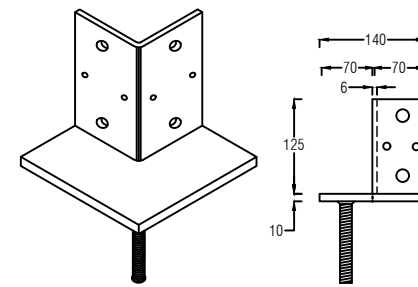
95mm x 57mm x 20mm

TYPE - CONTAINER LOCK				
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
150mm	100mm	50mm	N/A	130
12	17	21		



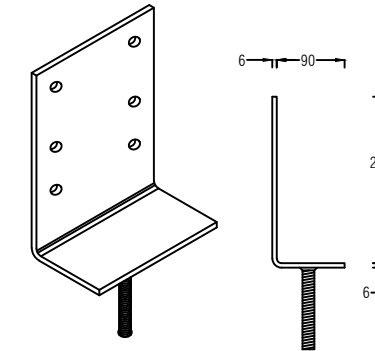
100mm x 75mm x 8mm

TYPE - DOG CLAMP			
CLAMPING CAPACITY (kN)	UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)	LATERAL CAPACITY (kN)
35	4	130	N/A
*SEE PAGE S04 FOR NOTES.			



150mm x 150mm x 10mm

TYPE - VERTICAL LARGE CORNER				
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
150mm	100mm	50mm	15	130
11	16	21		



225mm x 180mm x 90mm

TYPE - VERTICAL PLATE (XL)				
LATERAL CAPACITY (kN) WITH VARIES THREAD HEIGHT			UPLIFT CAPACITY (kN)	COMPRESSION CAPACITY (kN)
150mm	100mm	50mm	15	130
5	8	11		

DO NOT SCALE FROM DRAWING  
ALL SCALES ARE AS SHOWN (A3)

REV.	DESCRIPTION	DATE	INIT.
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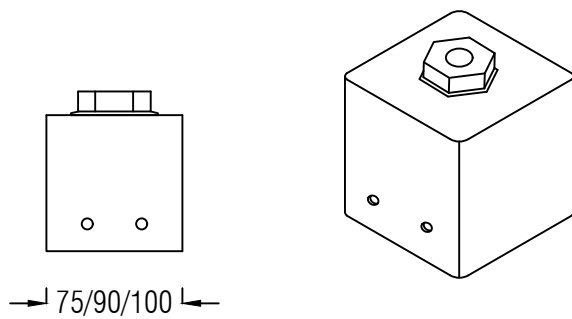
PROJECT

(ADJUSTABLE) HOUSE  
STUMP COMPONENTS  
SERIES

TITLE

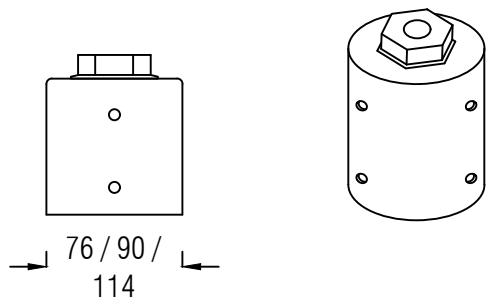
ADJUSTABLE TOPS

DRAWN	DESIGNED	DATE
-	-	AUG 2024
CHECKED	APPROVED	
N.Z.		
DRAWING No.	REV.	
PCE22471-S02	2	



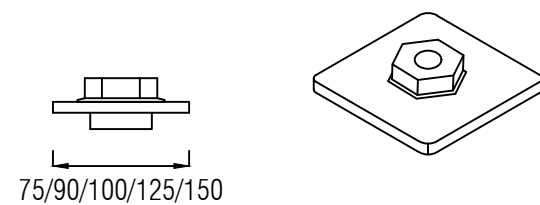
### SCREW ON (SHS) CONNECTOR

SUITS 75mm / 89mm / 100mm SHS POST



### SCREW ON (CHS/SCREW PILE) CONNECTOR

SUITS 76mm / 90mm / 114mm CHS POST

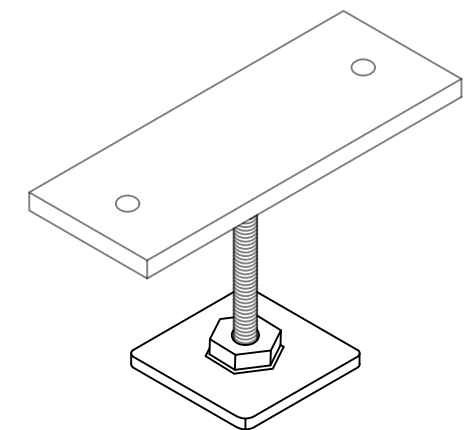


### WELD ON (SHS) CONNECTOR

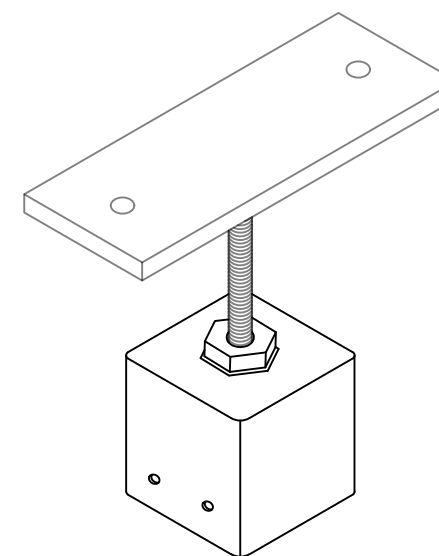
SUITS 75mm / 89mm / 100mm / 150mm SHS POST

GENERAL NOTES	
1	ALL CONNECTORS SUIT ALL LEVELMASTER ADJUSTABLE TOPS WITH 30mm THREAD.
2	MIN. 4 SCREWS (2 EACH OPPOSITE FACE) TO BE USED FOR CAP TO COLUMN CONNECTION.
3	ALL SCREWS FOR CAP TO COLUMN CONNECTION TO BE MIN. CLASS 4 - 12g - 24TPI SCREWS (ICCONS PTY LTD) OR EQUIVALENT. THE PROJECT ENGINEER TO CONFIRM THE FASTENERS, ESPECIALLY FOR LARGE VERTICAL DESIGN LOADS.
4	ALL WELDING IS TO BE PERFORMED IN ACCORDANCE WITH AS1554.1. WELDS ARE TO BE FULL PENETRATION.
5	THE ASSEMBLY CAPACITY REFERS TO THE CAPACITIES OF ADJUSTABLE TOPS.
6	ALL STEEL TO BE MIN. GRADE 250 (U.N.O.).

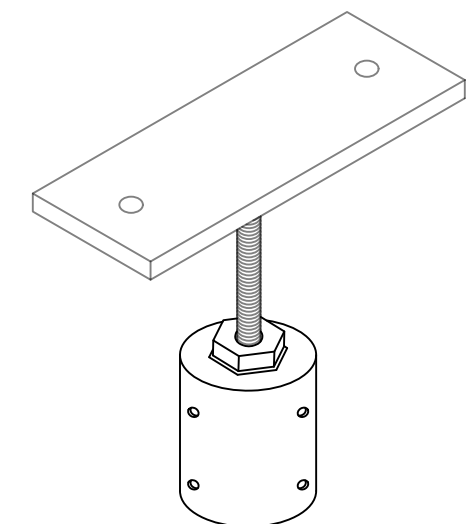
EXAMPLES OF TOP AND CONNECTOR ASSEMBLY:



STRAIGHT PLATE WITH WELD ON ASSEMBLY



STRAIGHT PLATE WITH SCREW ON (SHS) ASSEMBLY



STRAIGHT PLATE WITH SCREW ON (CHS) ASSEMBLY

DO NOT SCALE FROM DRAWING  
ALL SCALES ARE AS SHOWN (A3)

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PROJECT  
**(ADJUSTABLE) HOUSE STUMP COMPONENTS SERIES**

TITLE  
**CONNECTORS**

DRAWN	DESIGNED	DATE
-	-	AUG 2024
CHECKED	APPROVED	
N.Z.		
DRAWING No.	REV.	
PCE22471-S03	2	

## GENERAL NOTES

- 1 THE CAPACITIES AND LOADS MENTIONED IN THIS DRAWING ARE BASED ON THE LABORATORY LOAD TESTS. LOADS ARE ASSUMED TO BE APPLIED THROUGH THE THREAD CENTRALLY.
- 2 THE CAPACITIES ARE FOR THE LEVEL MASTER POST HEAD PRODUCT(S) ITSELF. OTHER ELEMENTS (SUCH AS FASTENERS AND TIMBER) ARE NOT COVERED.
- 3 THE CAPACITIES ASSUME THE EXPOSED THREAD HEIGHT  $\leq 150\text{mm}$ . ALL THREADS TO BE M30.
- 4 UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
- 5 ALL WELDING IS TO BE PERFORMED IN ACCORDANCE WITH AS1554.1. WELDS ARE TO BE FULL PENETRATION.
- 6 ALL STEEL MATERIALS TO BE (MIN.) G250 (U.N.O.)
- 7 FOR ECCENTRICALLY LOADED CONDITIONS, LIMIT THE COMPRESSION LOAD TO MAX. 10kN; TENSION LOAD TO MAX. 5kN.
- 8 IF THE COMPRESSION LOAD TO BE APPLIED WITH AN OFFSET FROM THE CENTER OF THE THREAD, EITHER CAUSED BY STRUCTURE GEOMETRY OR SITE CONDITIONS: THE AXIAL COMPRESSION CAPACITY REMAIN UNCHANGED WITH OFFSET  $< 20\text{mm}$ ; THE AXIAL COMPRESSION CAPACITY TO BE 65% OF THE ORIGINAL IF OFFSET  $\leq 50\text{mm}$ ; THE AXIAL COMPRESSION CAPACITY TO BE 24% OF THE ORIGINAL IF OFFSET  $\leq 75\text{mm}$ .

## DOG CLAMP NOTES

- 1 THE CLAMPING FORCE MAY VARY DEPENDING ON THE APPLIED TORQUE DURING CONSTRUCTION. THE CLAMPING CAPACITY IS ESTIMATED BASED ON THE TYPICAL TIGHTENING TORQUE OF M16 BOLT (GRADE 8.8).
- 2 THE CAPACITIES ARE BASED ON THE ASSUMPTION OF BEING CENTRALLY LOADED ONLY.
- 3 THE CAPACITIES ABOVE COVER ALL PRODUCTS SHOWN IN THIS PAGE OF DRAWING (FOR DOG CLAMP)
- 4 THE CAPACITIES ARE FOR THE POST HEAD PRODUCT ITSELF. OTHER ELEMENTS SUCH AS SCREWS AND TIMBER ARE NOT CONSIDERED.

## OTHER NOTES

- 1 THE DRAWING SET IS LIMITED TO THE STRUCTURAL ASPECTS ONLY AND NO RESPONSIBILITY IS TAKEN FOR ANY LOSS, DAMAGE OR FAILURE RESULTING FROM THE MANUFACTURE, QUALITY INSTABILITY, TRANSPORTATION AND STORAGE, METHOD OF CONSTRUCTION.

## REFERENCE NOTES

- 1 ALL REFERENCE TABLES, DATA AND EXAMPLE PROCEDURES SHOWN ON THIS DRAWING ARE FOR REFERENCE ONLY. THE PROJECT ENGINEER TO DETERMINE AND CONFIRM THE REQUIRED LOAD OF ANY STRUCTURAL MEMBERS.
- 2 ALL TABLES, DATA AND EXAMPLE PROCEDURES SHOWN ON THIS PAGE IS VALID FOR SIMPLE RESIDENTIAL STRUCTURE ONLY.

### REFERENCE: NET UPLIFT PRESSURE AT STUMP (kN/m<sup>2</sup>)

WIND CLASS	N2	N3	N4	C1	C2	C3
UPWARDS	-	1.01	1.82	1.20	2.10	3.80

### REFERENCE COLUMN HEIGHTS

COLUMN TYPE	MAX. COMPRESSION (kN)	MAX. HEIGHT (mm)
100SHS4.0	150	4500
89SHS5.0	150	4000
75SHS4.0	150	3000

### REFERENCE: TYPICAL LOADS (kN/m<sup>2</sup>)

DOMESTIC FLOOR	2.85
SHEET ROOF	0.86
CLAD WALLS	0.42

#### EXAMPLE PROCEDURE (TYPICAL):

ASSUMING LEVEL MASTER STUMP PLATE (STRAIGHT) SUPPORTING 5m<sup>2</sup> OF ROOF LOAD, 5m<sup>2</sup> OF FLOOR LOAD, 2m x 2.4m HEIGHT STUD WALLS IN A N3 WIND REGION.

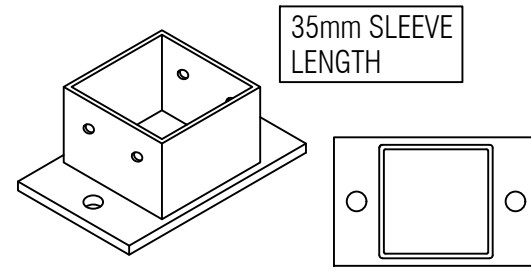
COMPRESSION  
 $= 5\text{m}^2 \times 0.86\text{kN/m}^2 + 5\text{m}^2 \times 2.85\text{kN/m}^2 + 2\text{m} \times 2.4\text{m} \times 0.4\text{kN/m}^2$   
 $= 20.47\text{kN} < 120\text{kN}$

WIND UPLIFT =  $5\text{m}^2 \times 1.01\text{kN/m}^2 = 5.05\text{kN} < 30\text{kN}$

LEVEL MASTER STUMP PLATE (STRAIGHT) CAN BE ADOPTED.

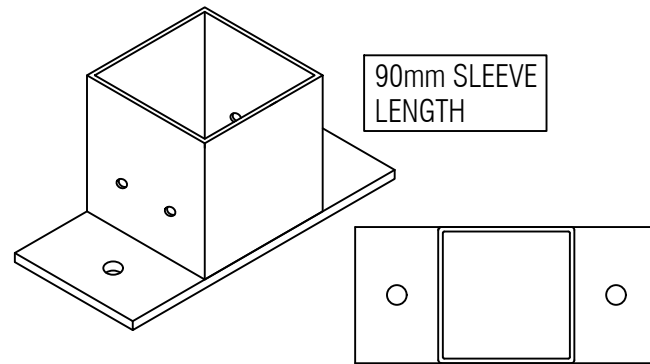
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A	PRELIMINARY ISSUE	MAY2023	-	 www.peerce.com.au 4B/2404 LOGAN RD, info@peerce.com.au EIGHT MILE PLAINS QLD 4113	 Stronger. Easier. Faster. ADJUSTABLE HOUSE STUMPS	(ADJUSTABLE) HOUSE STUMP COMPONENTS SERIES	GENERAL NOTES & REFERENCES	-	-	AUG 2024				
0	FOR CERTIFICATION	MAY2023	-					WEB	www.levelmaster.com.au	EMAIL	info@levelmaster.com.au	CHECKED	APPROVED	
1	FOR CERTIFICATION	MAY2024	-					PHONE	1300 538 356			N.Z.		
2	FOR CERTIFICATION	AUG2024	-									DRAWING No.	REV.	
								PCE2247.1 - S04	2					



35mm SLEEVE LENGTH

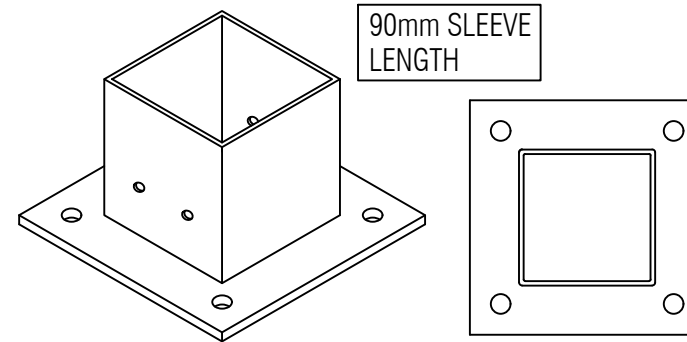
SUIT 75mm & 89mm POST  
**CAST IN BASEPLATE TO CONCRETE**



90mm SLEEVE LENGTH

SUIT 75mm, 89mm & 100mm POST  
**BOLT DOWN BASEPLATE (2 HOLES)**

BOLT DOWN OPTIONS (2 HOLES) - 20MPa concrete (min) - 90mm edge distance (min)	
RAMSET CHEMSET '101'	2 x M12-200 CHEMSETS (1 x each side)
WERCS ANKASCREW	2 x M12-90 WERCS ANKASCREWS (1 x each side)



90mm SLEEVE LENGTH

SUIT 75mm, 89mm & 100mm POST - 4 holes  
**BOLT DOWN BASEPLATE (4 HOLES)**

BOLT DOWN OPTIONS (4 HOLES) - 20MPa concrete (min) - 90mm edge distance (min)	
RAMSET CHEMSET '101'	4 x M12-100 CHEMSETS (1 x each corner)
WERCS ANKASCREW	4 x M12-60 WERCS ANKASCREWS (1 x each corner)

**GENERAL NOTES**

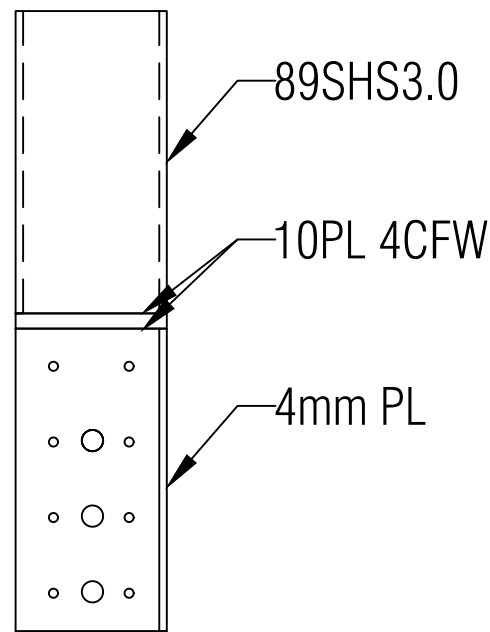
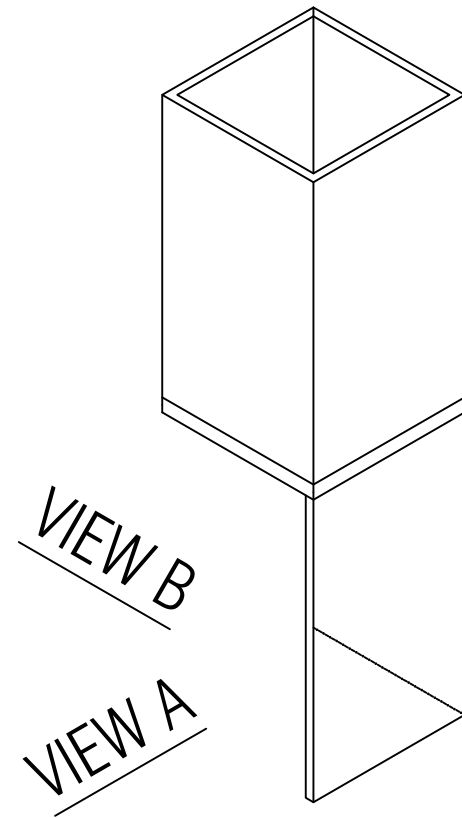
- 1 MIN. 4 SCREWS (2 EACH OPPOSITE FACE) TO BE USED FOR CAP TO COLUMN CONNECTION.
- 2 ALL SCREWS FOR CAP TO COLUMN CONNECTION TO BE MIN. CLASS 4 - 12g - 24TPI SCREWS (ICCONS PTY LTD) OR EQUIVALENT. THE PROJECT ENGINEER TO CONFIRM THE FASTENERS, ESPECIALLY FOR LARGE VERTICAL DESIGN LOADS.
- 3 THE ASSEMBLY CAPACITY REFERS TO THE CAPACITIES OF ADJUSTABLE TOPS, OR WHICHEVER IS CRITICAL.
- 4 ALL WELDING IS TO BE PERFORMED IN ACCORDANCE WITH AS1554.1. WELDS ARE TO BE FULL PENETRATION.
- 5 THE BASE PLATE TO GROUND/FOOTING BOLT DOWN CONNECTIONS ON THIS DRAWING ARE FOR REFERENCE ONLY. PROJECT ENGINEERS TO DESIGN AND CONFIRM.
- 6 ALL STEEL BASEPLATES TO BE G250 (U.N.O.). ALL STEEL TUBES TO BE G350 (U.N.O.)

**PRODUCT CAPACITY**

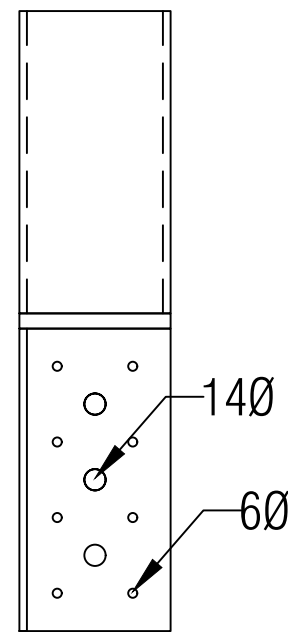
MAX. UPLIFT	35kN
MAX. DOWNWARDS	150kN
SPECIFIED CAPACITIES ARE FOR CONCENTRIC VERTICAL LOAD TRANSFER ONLY.	
THE CAPACITIES ARE FOR THE BASE PLATE PRODUCT ITSELF. OTHER ELEMENTS SUCH AS BOLTS AND STEEL POST ARE NOT COVERED.	

DO NOT SCALE FROM DRAWING  
 ALL SCALES ARE AS SHOWN (A3)

REV.	DESCRIPTION	DATE	INIT.	LevelMaster® Stronger. Easier. Faster. ADJUSTABLE HOUSE STUMPS		PROJECT	TITLE	DRAWN	DESIGNED	DATE
A	PRELIMINARY ISSUE	MAY2023	-	 www.pearce.com.au 4B/2404 LOGAN RD, info@pearce.com.au EIGHT MILE PLAINS QLD 4113		(ADJUSTABLE) HOUSE STUMP COMPONENTS SERIES	BASE PLATES	-	-	AUG 2024
0	FOR CERTIFICATION	MAY2023	-					CHECKED	APPROVED	
1	FOR CERTIFICATION	MAY2024	-					N.Z.		
2	FOR CERTIFICATION	AUG2024	-					DRAWING No.	REV.	
								PCE2247.1 - S05	2	



VIEW A



VIEW B

LEVELMASTER POST HEADS MAY BE USED TO RETROFIT EXISTING COLUMNS AND ARE AVAILABLE WITH ONE SIDE REMOVED.

REFERENCE (EXISTING) COLUMNS & CONNECTIONS		
STEEL (SHS) 3.0mm THICK (min)	TIMBER	CONCRETE
9/14g TEK SCREWS	15/TYPE 17 #14 SCREWS, 35mm long.	3/M10-50 CONCRETE SCREWS

*LEVELMASTER RETROFIT BRACKET CAPACITIES (kN)	
6 / M12-100 ANCHOR SCREWS TO CONCRETE	36
8 / 14g SCREWS (22mm) TO 3mm STEEL COLUMN (min)	36
12 / 14g SCREWS (22mm) TO 3mm STEEL COLUMN (min)	42
12 / #14 TYPE 17 SCREWS (40mm) TO HWD COLUMN	36
16 / #14 TYPE 17 SCREWS (40mm) TO HWD COLUMN	42

ENSURE ALL SCREWS ARE DIVIDED EQUALLY TO BOTH SIDE CLEATS. (EG - 12/SCREWS REQUIRED, PROVIDE 6/SCREWS EACH CLEAT)

\*THIS TABLE BASED ON THE ASSUMPTION THAT ALL CARE HAS BEEN TAKEN WITH ITS PREPARATION.

DO NOT SCALE FROM DRAWING  
ALL SCALES ARE AS SHOWN (A3)

\*ORIGINAL DATA PROVIDED BY SUMMERMORE Pty Ltd.

REV.	DESCRIPTION	DATE	INIT.	 www.pearce.com.au info@pearce.com.au 4B/2404 LOGAN RD, EIGHT MILE PLAINS QLD 4113	 Stronger. Easier. Faster. ADJUSTABLE HOUSE STUMPS CONTACT DETAILS WEB www.levelmaster.com.au PHONE 1300 538 356 EMAIL info@levelmaster.com.au	PROJECT (ADJUSTABLE) HOUSE STUMP COMPONENTS SERIES	TITLE RETROFIT JOINER	DRAWN	DESIGNED	DATE
A	PRELIMINARY ISSUE	MAY2023	-					-	-	AUG 2024
0	FOR CERTIFICATION	MAY2023	-					CHECKED	APPROVED	
1	FOR CERTIFICATION	MAY2024	-					N.Z.		
2	FOR CERTIFICATION	AUG2024	-					DRAWING No.	REV.	
				PCE2247.1 - S06	2					